

KEYSTONE

Steel Buildings™



Factory Direct

(800) 877-9159

www.KeystoneBuildings.com



Industrial Use

Keystone Steel Buildings™ is proud to be a part of American industry. Each time a Keystone building is manufactured, you can be assured that American workers and American materials will be put to work! We use only the world's finest raw materials and craftsmanship to get the job done right. Buying American made products not only means you are helping to invest in our people, our communities, and our future - it means you are getting the highest quality product manufactured by American workers from American companies.





Commercial Use

Function is a critical factor in planning a business floor plan. At Keystone Steel Buildings™ we take the time to understand your business process and commit to accommodating your business needs. We don't just sell buildings—we sell solutions. Don't make the mistake of planning from the outside-in. Plan from the inside-out! Creating the perfect floor plan will substantially improve the performance and productivity of your enterprise. Help us understand your plan, and we will build around it.

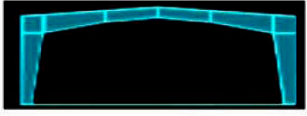


Flex Use

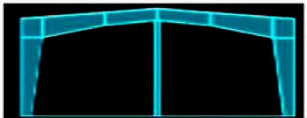
Keystone Steel Buildings are perfect for any application - big or small. The possibilities are endless. From commercial & industrial applications to the backyard workshop, Keystone buildings are the perfect solution for appearance and cost. Customize your project any way you like. Add brick, stucco, or store-front glass and turn you project into an amazing show piece at a fraction of the cost compared to other types of construction. We will work with you to get that perfect look. Tell us your vision, and we will turn it into your reality!



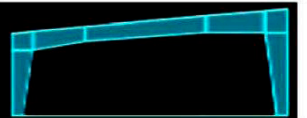
Frame Designs



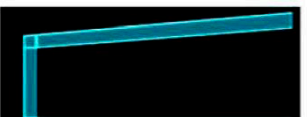
(RF) Rigid Frame - up to 200' clear



(RF-) Rigid Frame Multi-span - up to 600' wide



(SS) Single Slope - up to 150' clear



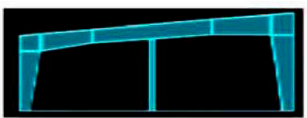
(LT) Lean-To - up to 20' wide



(LT) Lean-To - over 20' feet wide



(TB) Tapered Beam - up to 60' clear



(SS-) Single Slope Multi-span - up to 600' wide

Kynar Colors

No up charge!



02 - SLATE BLUE



03 - ARCTIC WHITE



04 - CHARCOAL GREY



05 - BUCKSKIN TAN



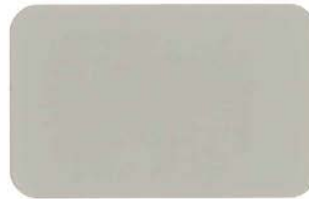
06 - BURNISHED SLATE



07 - PARCHMENT



08 - EVERGREEN



09 - ASH GREY



10 - ANTIQUE RED



11 - CHOCOLATE BROWN



12 - HARBOR BLUE



13 - LIGHT STONE

When you choose Keystone 24 or 26 gauge panels for commercial or industrial buildings, you can also choose from a selection of twelve great high quality Kynar 500® /Hylar 5000™ colors. All of our trim is also available in the same colors at no extra charge.

Roof Colors



Low Slope (less than 2:12):

- Arctic White

High Slope (greater than 2:12):

- Arctic White
- Parchment
- Buckskin Tan
- Antique Red
- Ash Gray
- Light Stone

CoolColor™ wall & roof panels are manufactured with reflective Kynar 70% paint. Durable Kynar on CoolColor™ panels provides reflectance and emissivity to meet ENERGY STAR® requirements. Customers reap the benefits of lower energy costs, increased roof life expectancies, superior roof color choices, the comfort of our 35-year guarantee, and a cooler, cleaner, “Greener” environment for everyone. Colors that meet these requirements are above.

Keystone Features

KYNAR® 35 YEAR LONG-LIFE FINISH: Roof and wall panels feature with a 35/35-year warranty on both film-integrity and chalk-and-fade. Superior to silicon polyester paints. Don't be fooled by 40/30 silicon polyester warranties

AZ-55 GALVALUME PLUS® SUBSTRATES: 25yr-6month rust through mill-backed warranty. Rust resistant for longer life and lower maintenance costs! Superior to bare Galvalume.

26 GAUGE PBR ROOF & WALL PANELS: 24% heavier than 29 gauge. The Purlin Bearing Rib (PBR) on both roof & wall panels



provides greater strength at overlaps, prevents panel crippling during the screw-down process, eliminates moisture infiltration, and provides a weather-tight fit.

ULTIMATE™ LONG-LIFE SELF-DRILLING FASTENERS:

Lifetime-warranty against red rust on the Ultimate™ head. Self-drilling tip with EPDM seal washer. Cast zinc head (not capped) prevents head failure during installation. Superior to “stainless capped” screws.

PERMIUM GREY MAIN FRAMES: Main frames are shot-blasted & primer painted through an automated state-of-the-art electrostatic paint line, and each beam gets oven cured for maximum protection.

Keystone Features

FACTORY WELDED PURLIN & GIRT CLIPS: Eliminates bolting in the field. Applied in compliance with IAS standards by AWS/CWB certified welders! Ensures accurate alignment, fewer loose parts, faster erection times, and lower labor costs. In-house welding inspector ensures quality.

GALVANIZED SECONDARY FRAMING: 5 times the life against oxide primer, passing over 100 hours in salt spray (ASTMB-117).

COMPLETE TRIM PACKAGES: Base trim, eave trim, jamb trim, jamb cover trim, rake trim, etc. always included.

IAS ACCREDITED (US) / CSA A-600 (CANADA) CERTIFIED: Quality controlled fabrication with fast turn-around times.

IN-HOUSE ENGINEERING: Blueprints are stamped by professional engineers for all 50 states and Certificates of Design are included as well.

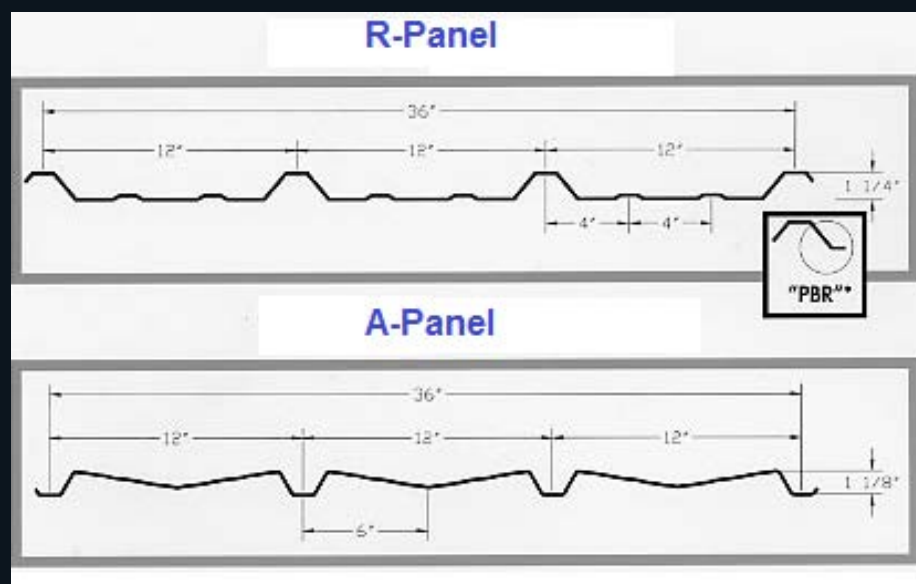
STATE OF-THE-ART MANUFACTURING FACILITY: One of America's newest, most modern and advanced 158,000 square feet metal building plants---with state of-the art plasma cutters, pull-through submerged arc welding and structural shot blast and paint line.

FACTORY DELIVERY TRUCKS: Factory owned fleet of trucks deliver with attention to detail and are guaranteed to be on time!

Standard Panel Profiles

Kynar 500® / Hylar 5000™ Fluoropolymer - This tough, flexible, strongly-bonded finish provides the following benefits:

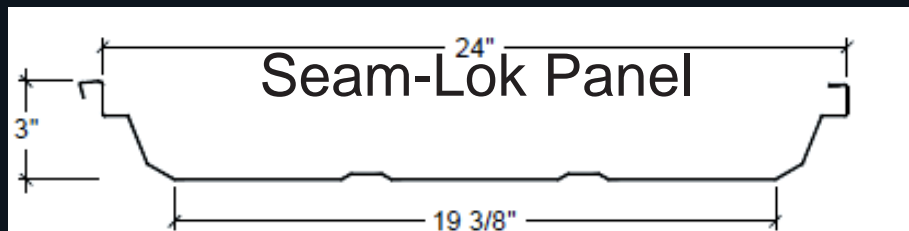
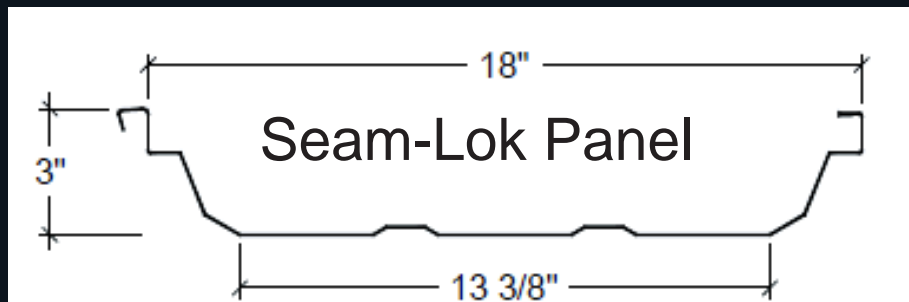
- Long-lasting beauty and protection
- Exceptional durability
- Remarkable resistance to environmental aging and dirt retention
- Proven capability of withstanding the ultra-violet rays of the sun and the degrading effects of weather extremes from the equator to the arctic
- Resists fading, chaulking, cracking, and airborne pollutants
- Virtually maintenance free and non-staining
- Resistant to color change
- Resistant to film erosion
- Resistant to fungal growth



Architectural Roof Panels

SEAM LOK

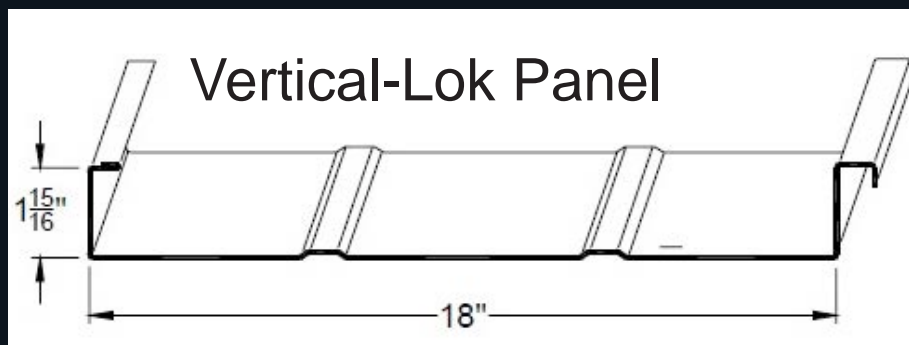
Seam Lok is the classic mechanically seamed trapezoidal roof panel designed for low slope industrial applications. Manufactured from 24 or 22 gauge Galvalume® substrate with 3" nominal seam height. Seam Lok has factory applied sealant, utilizes a concealed clip application allowing for thermal movement, and 360 degree seaming, making a weather tight installation. Seam Lok has FM and UL90 approval ratings. Available in 18" or 24" widths, up to 50' long. Galvalume® and 12 standard colors available. Lengths up to 75'-0" available requiring special delivery fee.



Architectural Roof Panels

VERTICAL LOK

Vertical Lok is an architectural roof panel with 2" nominal seam height, with 2 minor ribs to help prevent oil canning. Manufactured from 24 or 22 gauge Galvalume® substrate with factory applied sealant utilizing concealed clip application for thermal movement and 360 degree seaming, making a weather tight installation. Available in 18" width, up to 50' long. Galvalume® and 12 standard colors available.



Accessories



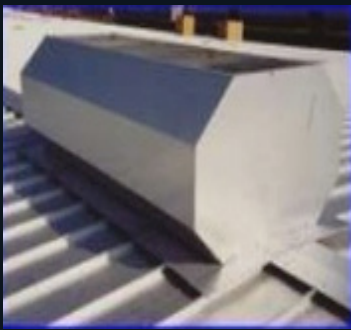
Garage Doors



Personnel Doors



Window Systems



Ridge Vents



Insulation



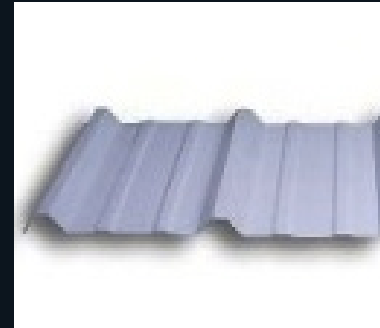
Liner Panel



Industrial Roll Up Doors



Louver



Skylights

WHO WE ARE!

WE ARE a company that values solid relationships and the referrals that come from satisfied customers. Keystone leverages its 25 years of expertise to carefully analyze the purpose and intended function of each building, so it can be designed and manufactured in accordance with those needs through a value-engineered strategy that also pleases the eye!

WE ARE an organization with a lengthy history of quality and customer satisfaction.

WE ARE a company that designs each building correctly the first time, with no clever upselling later!

WE ARE a name you can TRUST!





WHO WE ARE NOT!

Keystone Steel Buildings™ is not an Internet based “power-selling machine” that sells hundreds of buildings each year through the mass-employment of novice telemarketers. We don’t practice the high-pressure sales tactics that have become common in our industry. We don’t advertise on television or radio, claiming to have a vast collection of factories located throughout the United States. We are not an “industry giant” with so-called canceled buildings that just happen to be both available and discounted on the “luck day” of your inquiry. Even more important, we don’t quote under-designed buildings that fail to meet local building codes, simply to throw out a low-ball price and trap you into a tricky contract that forces you to pay more down the road!



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